



RASACAST LC-13

Type of Product : Fire Clay Light Weight Castable

Physical Properties:

Raw material basis	Light weight fire clay
Max Service Temperature (°C)	1300
Dry castable required (Kg/m ³)	1400
Approximate amount of water required (liters/40 Kg)	11 - 13
Bulk density after drying at 110°C (Kg/m ³)	1500
Grain size (mm)	0 - 5

Thermomechanical Properties:

	Cold Crushing Strength (Kg/Cm ²)	Modulus of Rupture (Kg/Cm ²)	Linear Change (%)
After drying at 110 ° C	≥ 55	≥ 12	-0.8 to -0.2
After heating at 1200° C	≥ 40	≥ 10	- 0.8 to - 0.2

Thermal Conductivity (KCal/m.h.°C):

@ 400°C	0.42
@ 600°C	0.45
@ 800°C	0.48

Chemical Analysis (%):

Al ₂ O ₃	SiO ₂	Fe ₂ O ₃	TiO ₂	CaO	Na ₂ O+K ₂ O+LiO ₂
35	38	7	3	13	2.5

Packing in 40 Kg Bags.

- All data subject to reasonable deviations, and therefore, should not be used for specification purposes.
- ASTM Test Methods, where applicable, used for determination of data.

Rev. date : 93/03/17